AB EUROPA® COLLECTION

AB Abbey Blend®

Features

- Natural hand laid stone look
- Choice of patterns for height and arrangement
- Irregular appearance of line and shadow

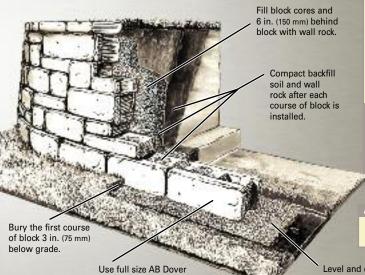
Perfection by Allan Block[®]

The AB Abbey Blend pattern is a perfect combination of style and substance. The interplay of colors, forms and lines create a landscape masterpiece every time.

The AB Abbey Blend, a perfect blend of shape and proportion.



TYPICAL GRAVITY WALL



blocks for base course.

Maximum Gravity Wall Heights for the AB Abbey Blend®

CONDITION ABOVE WALL					
Level		Surcharge 1		Slope	
25		£		\$	
.E				E	
Clay	Sand	Clay	Sand	Clay	Sand
3.0 ft	4.0 ft	1.75 ft	3.0 ft	2.5 ft	3.75 ft
0.9 m	1.2 m	0.55 m	0.9 m	0.8 m	1.1 m

The pressure behind the wall is affected by the type of soil and the conditions above. When wall heights exceed the maximum gravity heights listed in this chart, refer to the soil reinforcement chart on the back.

AMOUNT OF 0.25 in. - 1.5 in. ROCK NEEDED

 Base Rock
 60 lbs./lin. ft. (90 kg/m)

 Wall Rock
 84 lbs./ft² (410 kg/m²) of wall face

Level and compact a 6 in. (150 mm) layer of base rock in a 9 in. (230 mm) deep trench.



Combine all Four AB **Europa Blocks to Build** an AB Abbev Blend® Patterned Wall.



AB Palermo



AB Barcelona



AB Bordeaux



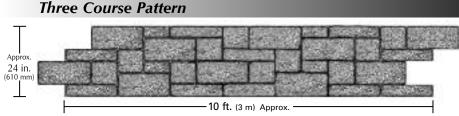
Use any one of the patterns below, or combine them together to build an AB Abbey Blend® wall.

The charts below indicate block required to build a 10 ft. (3 m) long section of wall.

Remember to include the AB Dover blocks required for the base course.

Two Course Pattern Approx 16 in. (405 mm) 10 ft. (3 m) Approx.





Blocks Required

10 AB Dover 10 AB Palermo

Blocks Required 6 AB Dover

AB Palermo

8 AB Barcelona

8 AB Bordeaux

- 10 AB Barcelona
- 4 AB Bordeaux

Four Course Pattern

32 in. (815 mm) 10 ft. (3 m) Approx.

Blocks Required

- 15 AB Dover
- 12 AB Palermo
- 10 AB Barcelona
- 8 AB Bordeaux

Use the four course pattern for straight gravity walls applications only.

Soil Reinforcement Chart for AB Abbey Blend® **CLAY SOIL** CONDITION **SANDY SOIL** WALL **ABOVE WALL** HEIGHT No. of Layers Width (W) No. of Layers Width (W) Level 2 3 ft 0 n 4ft (1.2 m) 3 3 ft 3 3 ft 5 ft (1.5 m) 6 ft (1.8 m) 4 4 ft 4 4 ft Surcharge 3 ft 1 0 0 2ft (0.6 m) 125 pst 2 3 ft 0 0 3ft (0.9 m) 2 2 3 ft 3 ft 4ft (1.2 m) 3 3 ft 3 3 ft **5 ft** (1.5 m) 4 4 6ft (1.8 m) 4 ft 4 ft Slope 3:1 3ft (0.9 m) 2 3 ft 0 0 2 3 ft 2 3 ft 4ft (1.2 m) 5 ft (1.5 m) 3 4 ft 3 3 ft 6ft (1.8 m) 4 ft

Soil reinforcement increases the strength of the wall by creating a reinforced mass of soil behind the blocks. The weight of the reinforced soil mass combines with the blocks for a heavier, stronger wall.

Corners Alternate per course pattern



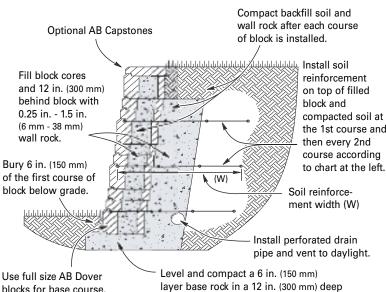
Capstone



Each Allan Block manufacturer offers their own unique blended color selections and also corner block and capstone options. Contact your local Allan Block Dealer for exact specificatons and availability.

© 2002, 2004-2005 Allan Block Corporation 5300 Industrial Blvd., Edina, MN 55439 952-835-5309 - phone 952-835-0013 - fax US Pat. #4,909,010 & #5,484,236 Canadian Pat. # 2,012,286 & #2,133,675 Australian Pat. #682,394 & #133,306 Taiwan Pat. #NI-090824 Int'l & other patents pending DOC. #L0209-2005

Typical Section Reinforced Wall



blocks for base course.

Ask for AB Reinforcement Grid.™

Available in 3 ft. (0.9 m) or 4 ft. (1.2 m) widths

by 50 ft. (15 m)

in lenath.

trench.

Base Rock **Drain Rock**

120 lbs./lin. ft. (178 kg/m) 144 lb/ft² (703 kg/m²) of wall face

This information is provided to assist in the proper design and installation of Allan Block walls. Site conditions, varying soil types and local code requirements must be verified. For information on installation, refer to the Allan Block Installation Guide. Final installation is the responsibility of the user.

Consult with your local block supplier, a landscape professional or engineer for more complete information or assistance.